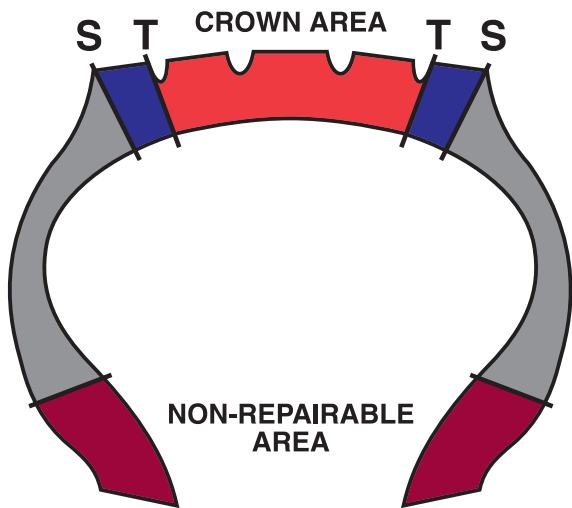
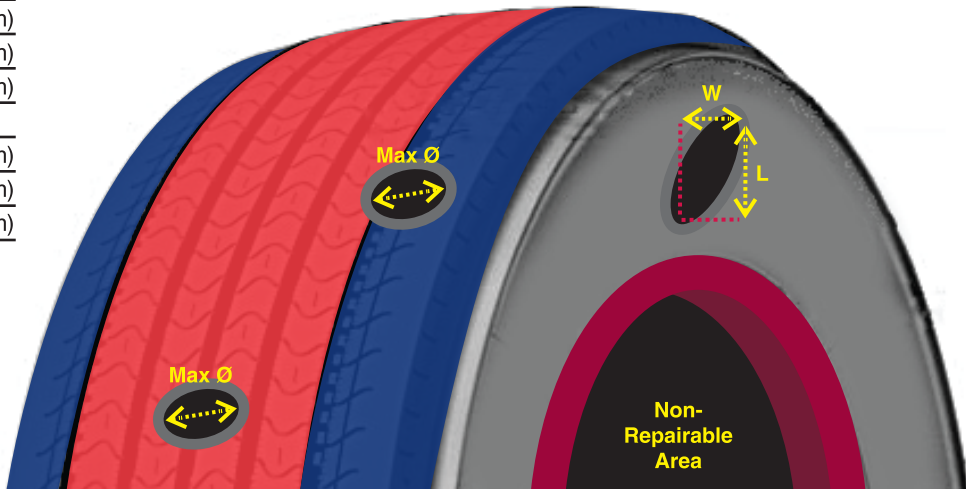


Centech & Thermacure Radial Repair Chart



A-B NON-REPAIRABLE AREA	
Passenger & Light Truck Tires	1 1/2" (40mm)
TRUCK TIRE A-B NON REPAIRABLE AREA	
6.50-7.00 (165-195)	2 1/2" (65mm)
7.50-16.00 (205-385)	3" (75mm)
17.5-23.5 (425-600)	3 1/2" (90mm)
AG TIRE A-B NON REPAIRABLE AREA	
13.6-16.9 (345-430)	4" (100mm)
18.4-20.8 (465-530)	4 1/2" (115mm)
23.1 & Larger (585 & larger)	5 1/2" (140mm)



Centech Radial Passenger Repair Chart



Sidewall Injury		Through U Speed Rating	Speed Rated H, V, W, Y & Z, and Run Flat Tires	Crown Injury Diameter
Width	Length			
		10	10	1/4" (6mm)
1/4" (6mm)	1/2" (13mm)	10		
1/4" (6mm)	2" (50mm)	12		
3/8" (10mm)	3/8" (10mm)	10HD		3/8" (10mm)
3/8" (10mm)	1 1/2" (40mm)	12HD		
3/8" (10mm)	2" (50mm)	14		
1/2" (13mm)	1 1/2" (40mm)	12HD		1/2" (13mm)
1/2" (13mm)	2" (50mm)	14		
3/4" (20mm)	3/4" (20mm)	12HD		3/4" (20mm)
3/4" (20mm)	1 1/2" (40mm)	12HD		
3/4" (20mm)	2" (50mm)	14		
1" (25mm)	1 1/2" (40mm)	14		1" (25mm)
1" (25mm)	2" (50mm)	14		

REPAIR UNITS SHOWN IN RED MAY BE USED FOR CROWN OR SIDEWALL INJURIES. TO MAINTAIN THEIR SPEED RATING, PASSENGER TIRES CARRYING A SPEED RATING OF H, V, W, Y OR Z SHOULD ONLY BE REPAIRED IN THE CROWN (T-T) AREA WITH A MAXIMUM SIZE OF 1/4" (6mm).

Centech Radial AG Tire Repair Chart

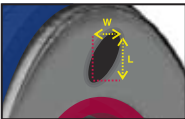


Sidewall Injury		Shoulder Injury (S-T Area)	Tractor Sizes			Crown Injury Diameter
Width	Length		8-11 8.3-12.4	12-15 13.6-23.5 440/65-600/65	24.5-30.5 620/75-1050/50	
1/4" (6mm)	1/4" (6mm)		12	12	20	
3/8" (10mm)	3/8" (10mm)		12	12	20	3/8" (10mm)
3/8" (10mm)	1 1/2" (40mm)		20	20	22	
3/8" (10mm)	5" (125mm)		26	26	26	
		3/8" (10mm)	20	20	22	
3/4" (20mm)	3/4" (20mm)		20	20	22	3/4" (20mm)
3/4" (20mm)	3" (75mm)		22	80	80	
		3/4" (20mm)	22	80	80	
1 1/2" (40mm)	4" (100mm)		80	82	82	1 1/2" (40mm)
		1 1/2" (40mm)	80	82	82	
2" (50mm)	3 1/4" (80mm)		80	82	84	
		2" (50mm)	82	84	84	
2 1/2" (65mm)	3" (75mm)		80	82	84	2 3/4" (70mm)
2 1/2" (65mm)	4" (100mm)			82	84	
2 3/4" (70mm)	2 3/4" (70mm)		80	82	84	
		2 3/4" (70mm)		86	86	
3 1/4" (80mm)	3 1/4" (80mm)			82	84	3 1/2" (90mm)
3 1/4" (80mm)	5 1/4" (130mm)			84	86	
3 1/2" (90mm)	4 1/2" (115mm)			84	86	
4" (100mm)	4" (100mm)			84	86	4" (100mm)
4" (100mm)	6 1/2" (165mm)			86	86	
5" (125mm)	5" (125mm)			86	86	5" (125mm)

NOTE: THIS SECTION REPAIR CHART IS A GUIDELINE ONLY. REPAIR UNITS SHOWN IN RED MAY BE USED FOR CROWN OR SIDEWALL INJURIES. LOAD, SPEED AND HIGHWAY APPLICATION CAN AFFECT THE LIMITATIONS OF SECTION REPAIRS.

Centech Radial Truck Tire Repair Chart



Sidewall Injury		Shoulder Injury Diameter (S-T Area)	Tuck Tire Sizes			Crown Injury Diameter (T-T Area)
			Light Truck	Heavy Truck		
Width	Length		6.50-12.50	7.50-10.00	11.00-14.00	
						
1/4" (6mm)	1/4" (6mm)	10	[10HD], 20	[10HD], 20	1/4" (6mm)	
		20	20	20		
5/16" (8mm)	5/16" (8mm)	12	[12HD], 20	[12HD], 20	5/16" (8mm)	
		22	22	22		
1 Cable	1 1/2" (40mm)	20	20	20	3/8" (10mm)	
1 Cable	3 1/8" (80mm)	22	22	22		
1 Cable	4 3/4" (120mm)		24	24		
1 Cable	6" (150mm)		26	26		
2 Cables	3/4" (20mm)	20	20	22		
2 Cables	1 1/2" (40mm)	20	22	24		
2 Cables	2 3/8" (60mm)	22	24	26		
2 Cables	5 1/8" (130mm)		26	26		
3/8" (10mm)	1 1/2" (40mm)	20	26	40		
3/8" (10mm)	2 3/8" (60mm)	22	26	40		
3/8" (10mm)	3 1/8" (80mm)	26	26	42		
3/8" (10mm)	5 1/8" (130mm)		42	44		
		3/8" (10mm)	24	24		
			33	33	1/2" (13mm)	
1/2" (13mm)	1 1/2" (40mm)	22	40	40		
1/2" (13mm)	2 3/4" (70mm)	22	40	42		
1/2" (13mm)	3 3/4" (95mm)	40	42	42		
1/2" (13mm)	5 1/8" (130mm)		44	44		
		1/2" (13mm)	40	40		
			33	35	3/4" (20mm)	
3/4" (20mm)	1" (25mm)	22	40	40		
3/4" (20mm)	2 1/2" (65mm)	24	42	42		
3/4" (20mm)	4 3/8" (110mm)		42	44		
3/4" (20mm)	5 1/8" (130mm)		44	44		
		3/4" (20mm)	40	42		
			33	35	1" (25mm)	
1" (25mm)	2" (50mm)		40	42		44
1" (25mm)	3 1/4" (80mm)			42		44
1" (25mm)	4" (100mm)			44		44
		1" (25mm)		44		44
				35	37	1 1/4" (32mm)
1 1/4" (32mm)	2" (50mm)			42	44	
1 1/4" (32mm)	3 1/8" (80mm)			44	44	
1 1/4" (32mm)	4" (100mm)			46	46	
				[37], 44	37	1 1/2" (40mm)
1 1/2" (40mm)	2" (50mm)				44	
1 1/2" (40mm)	3" (75mm)				46	

REPAIR UNITS SHOWN IN RED ARE LIMITED TO CROWN (T-T) AREA ONLY. ALL OTHERS SHOWN IN RED MAY BE USED FOR CROWN OR SIDEWALL INJURIES. NOTE: THIS SECTION REPAIR CHART IS A GUIDELINE ONLY. LOAD, SPEED AND HIGHWAY APPLICATION CAN AFFECT THE LIMITATIONS OF SECTION REPAIRS.

